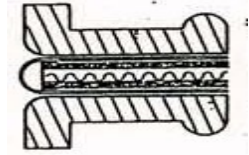
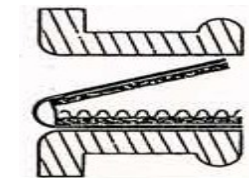


Installation instructions for PF2000LR 2000LR Gaskets.

1. Place the gasket onto the bottom flange of the vessel or manway and lower the main cover or manway lid onto the gasket. **Note the areas with the largest gaps.**



2. Lift main cover to a height of 6" to 8" or open the lid.



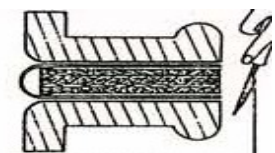
3. Mix the CRS25 Putty by kneading the two bars together until uniform in colour. **Always mix more than you need**



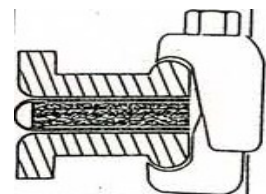
4. When mixed roll the putty into approximately 1/2" diameter strips and insert these on top of the stainless steel taylor ring. Ensure there is a continuous ring of putty around the gasket. Add more putty to areas with the largest gaps.



5. Lower the main cover or lid onto the gasket and allow the weight to compress the putty. Remove any excess with a palette knife or similar.



6. Place four evenly spaced clamps on the flange. Gradually and evenly pull down to a pressure of 50lbs.ft. Gasket and unit should be left to cure for 12 hours.



Important Notes:

- A. Do not over-tighten flanges when the four clamps are in place, the putty will find its own level.
- B. CRS25 is relatively inexpensive so always mix plenty.
- C. The mixed working life of the putty is 2 hours @ 25oc (68of)
- D. Clamps should be torqued down to 85lbs.ft. Evenly all round at the end of the cure period. Repeat after first heating of the vessel when the unit has cooled down.

Installation instructions for PF2000LR 2000LR Gaskets.

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